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#### Introduction

Kaohsiung Opto-Electronics (KOE), a wholly owned subsidiary of Japan Displays Inc (JDI), has been formed to advance the design, development and manufacture of market leading TFT LCD display modules previously established by Hitachi.

The creation of Japan Displays Inc has seen the merging of the display businesses of Hitachi, Sony and Toshiba to create the world's largest manufacturer of small to medium sized LCD modules. Business integration has resulted in the formation of Taiwan based Kaohsiung Opto-Electronics who continue to focus on the support and development of high quality, high performance TFT display modules for industrial and high reliability applications.

Kaohsiung Opto-Electronics can be justifiably proud of inheriting an established LCD heritage. Over 35 years ago, as an early pioneer of LCD technology, Hitachi developed and produced simple character and dot matrix displays. More recently the development and introduction of in-plane-switching (IPS) wide viewing angle technology reiterated Hitachi's commitment to providing display excellence. Continued investment in research and development will ensure that newly founded Kaohsiung Opto-Electronics stays at the forefront of evolving and ground breaking LCD technology.

Kaohsiung Opto-Electronics has its own dedicated manufacturing and production facilities in Taiwan. In house design, production and procurement of key components such as LCD glass, colour filters, LCD drivers and backlights, allows Kaohsiung Opto-Electronics to provide continual enhancement to an extensive range of high quality and performance optimised display solutions. Kaohsiung Opto-Electronics will also maintain a renowned Japanese dedication for the design and manufacture of high quality products.

Kaohsiung Opto-Electronics will supply and support a wide range of standard passive STN and colour TFTs from 3.5" to 21.3" providing inherent quality and exceptional optical performance. Specifications and interfaces are optimised for industrial markets and ease of integration.

As a global supplier of LCDs KOE will provide sales and technical support locally through the following sales offices:

KOE Europe Ltd. KOE Americas Inc. KOE Asia Pte. Ltd.



Kaohsiung Opto-Electronics Inc.



### Continuously evolving LCD technology



#### Evolution of In-Plane-Switching (IPS)

Originally developed and released by Hitachi in 1996, IPS was the first LCD technology to provide outstanding picture quality particularly when viewed at any viewing angle. IPS technology enables exceptional colour saturation, colour stability, contrast and black levels with a 176° wide vertical and horizontal viewing angle.

IPS has been further enhanced and evolved into Super-IPS, Advanced-Super IPS and more recently IPS Pro. Kaohsiung Opto-Electronics will continue to develop and improve IPS technology to provide the best LCD solution that exceeds customer needs.

"IPS-Pro has a much higher and more stable image performance over viewing angle than any other TFT technology."

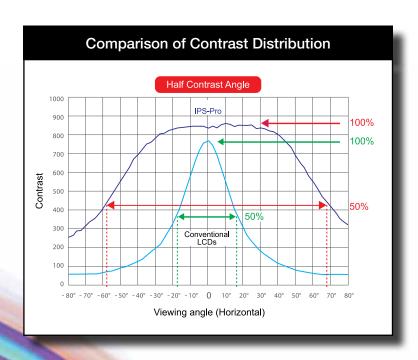
#### The main benefits of IPS technology:

- wider viewing angles
- deeper black levels
- higher brightness
- excellent contrast

IPS LCDs are extensively used by blue chip multi-national companies in the manufacture of high performance smart phones, tablets, monitors and televisions. Industrial markets can now also benefit from the features of in-plane-switching technology as new Kaohsiung Opto-Electronics IPS displays become widely available.

The diagram below illustrates the improved viewing angles of IPS Pro compared to alternative wide viewing angle technologies.

In particular it is important to note the viewing angles achievable at 50% contrast level. This is known as the Half Contrast Angle (HCA) which is a more realistic measurement of wide angle performance. The maximum contrast ratio is experienced when looking perpendicular to the screen.





# Product features

| Product Type    | Screen size | Resolution | IPS | IPS NP | TFT | STN | Rugged + | Standard format (4.3) | Wide format | CFL backlight | LED backlight | Super High Bright | CMOS interface | LVDS interface | 262K colours | 16M colours | 1B colours | -20° +70° | -30° +80° | Transmissive | Transflective | Touchpanel option |
|-----------------|-------------|------------|-----|--------|-----|-----|----------|-----------------------|-------------|---------------|---------------|-------------------|----------------|----------------|--------------|-------------|------------|-----------|-----------|--------------|---------------|-------------------|
| High End TFT    |             |            |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| TX23D86         | 9.0"        | 1280 x 768 |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| TX26D12         | 10.4"       | 800 x 600  | •   |        |     |     |          | •                     |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX31D37         | 12.1"       | 800 x 600  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| Wide Format TFT |             |            |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| TX11            | 4.3"        | 480 x 272  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| TX15            | 5.8"        | 400 x 240  |     |        |     |     |          |                       |             |               |               |                   |                |                | •            |             |            |           |           |              |               | •                 |
| TX18            | 7"          | 800 x 480  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX20            | 8"          | 800 x 480  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX23D38         | 9"          | 800 x 480  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX23D86         | 9.0"        | 1280 x 768 |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| TX26D13         | 10.2"       | 800 x 256  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| TX31D38         | 12.3"       | 1280 x 480 |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| Standard TFT    |             |            |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| TX09            | 3.5"        | 320 x 240  |     |        |     |     | •        |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| TX13            | 5.0"        | 640 x 480  |     |        |     |     | •        | •                     |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX14 (QVGA)     | 5.7"        | 320 x 240  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX14 (VGA)      | 5.7"        | 640 x 480  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX16D11         | 6.2"        | 640 x 240  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX17            | 6.5"        | 640 x 480  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX26D12         | 10.4"       | 800 x 600  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX26D14         | 10.4"       | 640 x 480  |     |        |     |     |          | •                     |             |               |               |                   |                |                |              |             |            |           |           |              |               | •                 |
| TX31D37         | 12.1"       | 800 x 600  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| 1/4 VGA STN     |             |            |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| SP10Q           | 3.8"        | 320 x 240  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| SP12Q           | 4.7"        | 320 x 240  |     |        |     | •   |          |                       |             | •             | •             |                   |                |                |              |             |            |           |           | •            | •             |                   |
| SP14Q           | 5.7"        | 320 x 240  |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| Standard STN    |             |            |     |        |     |     |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |
| SP12N           | 4.8"        | 256 x 64   |     |        |     |     |          |                       |             | •             |               |                   |                |                |              |             |            |           |           |              |               |                   |
| LMG7420         | 5.1"        | 240 x 128  |     |        |     |     |          |                       |             | •             |               |                   |                |                |              |             |            |           |           |              |               |                   |
| SP14N           | 5.1"        | 240 x 128  |     |        |     | •   |          |                       |             | •             |               |                   |                |                |              |             |            |           |           | •            | •             |                   |
| SP24V           | 9.4"        | 640 x 480  |     |        |     | •   |          | •                     |             | •             |               |                   |                |                |              |             |            |           |           | •            |               | •                 |
| LMG7550         | 10.4"       | 640 x 480  |     |        |     | •   |          |                       |             |               |               |                   |                |                |              |             |            |           |           |              |               |                   |



# High-End TFT Displays for Medical and Broadcast Applications

Both medical and broadcast applications demand the best optical performance from a display. IPS Pro, the latest evolution of KOE's In-Plane-Switching technology, provides a highly stable colour image from any viewing angle. These display products offer excellent colour saturation with very high contrast ratios. The exceptional black levels combined with improved transmittance provide contrast ratios of up to 1350:1. These characteristics also mean that high brightness can be achieved without increasing the power consumption of the backlight.

#### TX23D86VM0BAA

- 9.0" WXGA 1280 x 768
- IPS Pro New Process
- 1-ch LVDS
- High Contrast



# High-End TFT Displays

| Size  | Resolution | Part Number   | Technology | Mode         | Dimensions        | Backlight | Touchscreen<br>Version | Brightness<br>cd/m <sup>2</sup> | Contrast | Features                                      |
|-------|------------|---------------|------------|--------------|-------------------|-----------|------------------------|---------------------------------|----------|---|
| 9.0"  | 1280 x 768 | TX23D86VM0BAA | IPS Pro NP | Transmissive | 216 x 142 x 11.7  | LED       | n/a                    | 350                             | 1000:1   | IPS Pro NP<br>(176 degree viewing angle) LVDS |
| 10.4  | 800 x600   | TX26D12VM0AAA | IPS Pro    | Transmissive | 243 x 185.1 x 11  | LED       | TX26D12VM0APA          | 450                             | 800:1    | IPS Pro<br>(176 degree viewing angle) LVDS    |
| 12.1" | 800 x 600  | TX31D37VM0CAA | IPS Pro    | Transmissive | 280 x 210 x 12.58 | LED       | n/a                    | 600                             | 1000:1   | IPS Pro<br>(176 degree viewing angle) LVDS    |



# TFT Displays for Extreme Environmental Conditions

All of KOE's Rugged+ displays are designed to function in challenging and harsh environmental conditions. Reliable and consistent operation under extreme temperature, mechanical shock and vibration is a necessity. The entire range of Rugged+ displays feature industrial environment operating specifications with high brightness, long-life LED backlights and will provide dependable operation between -30°C and +80°C.

Exceptional optical performance is maintained as many Rugged+ displays utilise KOE's IPS Pro technology, which delivers exceptional colour saturation, colour stability, contrast and black levels with a 176° wide vertical and horizontal viewing angle.

KOE's Rugged+ TFT displays are designed for high reliability medical, marine, aerospace, automotive and industrial applications.

#### TX13D04VM2CAA

- 5.0" VGA 640 x 480
- 70K hour LED B/L
- WTR -30°C to +80°C

#### TX18D35VM0AAB

- 7.0" WVGA 800 x 480
- IPS Pro
- 800 cd/m<sup>2</sup>
- WTR -30°C to +80°C

#### TX31D38VM2BAA

- 12.3" HSXGA
- 1000 cd/m<sup>2</sup>
- WTR -30°C to +80°C





## Rugged+ TFT Displays

| Size   | Resolution   | Part Number   | Technology | Mode         | Dimensions         | Backlight | Touchscreen Version | Brightness<br>cd/m <sup>2</sup> | Contrast | Features   |  |  |
|--------|--------------|---------------|------------|--------------|--------------------|-----------|---------------------|---------------------------------|----------|--|--|--|
| 3.5"   | 320 x 240    | TX09D04VM3CAA | TN         | Transmissive | 85.9 x 71.7 x 13.9 | LED       | n/a                 | 400                             | 600:1    | WTR -30 + 80, High Contrast                                    |  |  |
| 5.0"   | 640 x 480    | TX13D04VM2CAA | TN         | Transmissive | 119.4 x 89.1 x 9.3 | LED       | TX13D04VM2CPA       | 600                             | 500:1    | WTR -30 + 80, High Contrast                                    |  |  |
| 5.8"   | 400 x 240    | TX15D02VM0CAA | IPS Pro    | Transmissive | 145 x 89 x 12.5    | LED       | TX15D02VM0CPA       | 450                             | 800:1    | IPS Pro, WTR -30 + 80  |  |  |
| 7.0"   | 800 x 480    | TX18D35VM0AAA | IPS Pro    | Transmissive | 165 x 104 x 12.8   | LED       | TX18D35VM0APA       | 450                             | 600:1    | IPS Pro, WTR -30 + 80  |  |  |
| 7.0"   | 800 x 480    | TX18D35VM0AAB | IPS Pro    | Transmissive | 165 x 104 x 12.8   | LED       | TX18D35VM0APB       | 800                             | 600:1    | IPS Pro, WTR -30 + 80 High Bright                              |  |  |
| 7.0"   | 800 x 480    | TX18D37VM0AAA | IPS Pro    | Transmissive | 165 x 104 x 12.8   | LED       | TX18D37VM0APA       | 450                             | 600:1    | IPS Pro, WTR -30 + 80  |  |  |
| 8.0"   | 800 x 480    | TX20D26VM0AAA | IPS Pro    | Transmissive | 190 x 120 x 12.8   | LED       | TX20D26VM0APA       | 600                             | 600:1    | IPS Pro, WTR -30 + 80  |  |  |
| 12.3"  | 1280 x 480   | TX31D38VM2BAA | TN         | Transmissive | 320 x 130 x 12.8   | LED       | n/a                 | 1000                            | 800:1    | WTR -30 + 80,<br>High Brightness & Contrast                    |  |  |
| New fo | New for 2012 |               |            |              |                    |           |                     |                                 |          |  |  |  |
| 4.8"   | 394 x 509    | TX12D02VM0CAA | IPS        | Transmissive | 86.11 x 111.8 x 12 | LED       | TBD                 | 600                             | 1000:1   | Available from June.<br>Ask your distributor for more details. |  |  |

# TFT Display Solutions for Outdoor Applications

Applications such as ATMs, Kiosks, Point of Sale terminals and ticketing machines are often found in high brightness outdoor environments. To ensure that graphical user interfaces are clear, concise and readable under bright ambient light conditions, KOE has developed sunlight readable displays that utilise high brightness 1000cd/m² LED backlights and anti-reflective polariser coatings.

#### TX17D01VM2EAB

- 6.5" VGA 640 x 480
- 70K hour LED B/L
- 1000 cd/m<sup>2</sup>

#### TX26D14VM2EAA

- 10.4" VGA 640 x 480
- 70K hour LED B/L
- 1000 cd/m<sup>2</sup>

#### TX31D38VM2BAA

- 12.3" HSXGA 1280 x 480
- 1000 cd/m<sup>2</sup>
- WTR -30°C to +80°C





### Added Value Display Solutions

KOE can offer added value solutions that enhance and improve display performance

### Sunlight Readability - Glass Bonding

Developments in optical glass bonding techniques have now enabled KOE TFT LCD display modules to offer excellent readability in demanding ambient light conditions. The use of optical bonding technology coupled with an anti-reflection (AR) or anti-glare (AG) polariser can significantly improve the optical performance of the display. A TFT display featuring an optically bonded glass substrate and polariser coatings

can reduce reflections to less than 0.2% by scattering and absorbing ambient light. Optical bonding technology has been successfully implemented on TFT displays used in challenging environments such as aerospace, marine, automotive, medical and industrial. It is also being viewed as a key display enhancement technology for facilitating the development of emerging products and designs.

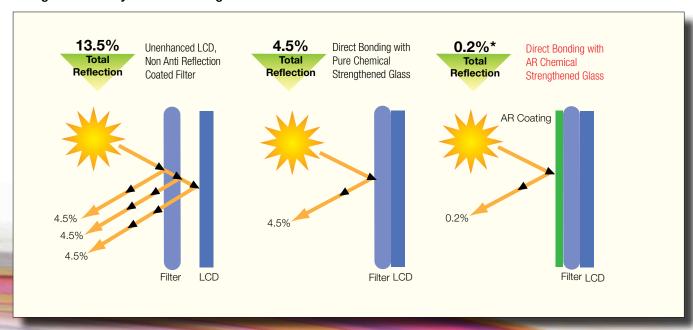
### User Interface - Touch Panel

Many applications and systems will require user inputs to be applied directly to the graphical interface via a touch panel.

4-wire resistive touch panels are available on KOE LCD display modules as standard user interface solutions. For applications requiring greater accuracy and reliability 5-wire resistive touch panel solutions are also available. A more recent and inspiring addition is capacitive touch panel technology. Projected

capacitive (p-cap) and surface capacitive (s-cap) touch panel solutions can be considered for applications which require a more robust interface solution offering highly accurate and more flexible gesture interface operations. KOE is able offer a variety of touch panel solutions to meet the needs and demands of specific application requirements.

#### Sunlight Readability - Glass Bonding



If you have interest in either of these added value solutions, please discuss your requirement with one of KOE's authorised distributors, who can advise you.

### Wide Format TFT Displays

Traditional TFT technology and the migration of IPS technology to industrial and commercial displays enables KOE to offer an expanding portfolio of wide format aspect ratio TFT display solutions. Market leading optical performance, long term availability and continuity of supply can be ensured.

#### **Applications**

Wide format TFT displays will find use in many front panel, instrument console and control system designs and applications. The mechanical footprint of the wide format TFT displays is ideally suited for human machine interface applications. Information, data and graphics can be concisely represented and displayed.

#### TX15D02VM0CAA

- 5.8" WQVGA 400 x 240
- IPS Pro
- LED B/L
- WTR -30°C to +80°C

#### TX18D37VM0AAA

- 7.0" WVGA 800 x 480
- IPS Pro
- LED B/L
- LVDS I/F
- WTR -30°C to +80°C

#### TX26D13VM2BAA

- 10.2" HSVGA 800 x 256
- LED B/L
- LVDS I/F





# Wide Format TFT Displays

| Size   | Resolution | Part Number   | Technology | Mode         | Dimensions           | Backlight | Touchscreen Version | Brightness<br>cd/m <sup>2</sup> | Contrast | Features  |
|--------|------------|---------------|------------|--------------|----------------------|-----------|---------------------|---------------------------------|----------|---|
| 4.3"   | 480 x 272  | TX11D06VM2AAA | TN         | Transmissive | 105.5 x 67.2 x 2.9   | LED       | TX11D06VM2APA       | 500                             | 500:1    | 24 bit RGB, Low Power Consumption                             |
| 5.8"   | 400 x 240  | TX15D02VM0CAA | IPS Pro    | Transmissive | 145 x 89 x 12.5      | LED       | TX15D02VM0CPA       | 450                             | 800:1    | IPS Pro (176 degree viewing angle), WTR                       |
| 7.0"   | 800 x 480  | TX18D44VM2BAA | TN         | Transmissive | 165 x 106 x 8        | LED       | TX18D44VM2BPA       | 400                             | 600:1    | Slim design, 40k hrs LED backlight                            |
| 7.0"   | 800 x 480  | TX18D35VM0AAA | IPS Pro    | Transmissive | 165 x 104 x 12.8     | LED       | TX18D35VM0APA       | 450                             | 600:1    | IPS Pro (176 degree viewing angle), WTR                       |
| 7.0"   | 800 x 480  | TX18D35VM0AAB | IPS Pro    | Transmissive | 165 x 104 x 12.8     | LED       | TX18D35VM0APB       | 800                             | 600:1    | IPS Pro, WTR -30 + 80 High Bright                             |
| 7.0"   | 800 x 480  | TX18D37VM0AAA | IPS Pro    | Transmissive | 165 x 104 x 12.8     | LED       | TX18D37VM0APA       | 450                             | 600:1    | IPS Pro, WTR, LVDS  |
| 8.0"   | 800 x 480  | TX20D19VM2BAA | TN         | Transmissive | 189 x 120 x 7.5      | LED       | TX20D19VM2BPA       | 400                             | 600:1    | Compact dimensions, 40k hrs LED backlight                     |
| 8.0"   | 800 x 480  | TX20D28VM2BAA | TN         | Transmissive | 189 x 120 x 7.5      | LED       | TX20D28VM2BPA       | 400                             | 600:1    | Compact dimensions, 40k hrs LED B/L, LVDS                     |
| 8.0"   | 800 x 480  | TX20D28VM2BAB | TN         | Transmissive | 189 x 120 x 7.5      | LED       | n/a                 | 550                             | 600:1    | Slim design, 40k hrs LED B/L, LVDS                            |
| 8.0"   | 800 x 480  | TX20D26VM0AAA | IPS Pro    | Transmissive | 190 x 120 12.8       | LED       | TX20D26VM0AQA       | 600                             | 600:1    | IPS Pro (176 degree viewing angle), WTR                       |
| 9.0"   | 800 x 480  | TX23D38VM0CAA | IPS Pro    | Transmissive | 218 x 135 x 10.5     | LED       | TX23D38VM0CPA       | 450                             | 800:1    | IPS Pro (176 degree viewing angle) LVDS                       |
| 9.0"   | 1280 x 768 | TX23D86VM0BAA | IPS Pro NP | Transmissive | 216 x 142 x 11.7     | LED       | n/a                 | 350                             | 1000:1   | IPS Pro NP (176 degree viewing angle) LVDS                    |
| 10.2"  | 800 x 256  | TX26D13VM2BAA | TN         | Transmissive | 260.2 x 96.2 x 10.55 | LED       | n/a                 | 350                             | 500:1    | Slim design, 40k hrs LED B/L                                  |
| 12.3"  | 1280 x 480 | TX31D38VM2BAA | TN         | Transmissive | 320 x 130 x 12.8     | LED       | n/a                 | 1000                            | 800:1    | WTR -30 + 80, High Brightness & Contrast                      |
| New fo | r 2012     |               |            |              |                      |           |                     |                                 |          |   |
| 5.0"   | 800 x 480  | TX13D06VM2BAA | TN         | Transmissive | 120 x 80.7 x 8       | LED       | TBD                 | 1000                            | 600:1    | Available from June.<br>Ask you distributor for more details. |
| 8.0"   | 800 x 480  | TX20D32VM2BAA | TN         | Transmissive | 189 x 120 x 7.5      | LED       | TBD                 | 1000                            | 600:1    | Available from June. Ask your distributor for more details.   |



### Standard Format TFT Displays

As a proven TFT technology leader KOE has been a major developer and manufacturer of colour TFT displays for almost 20 years. A wide range of standard colour TFTs from 3.5" to 21.3" provide inherent quality and exceptional optical performance. Specifications and interfaces are optimised for industrial markets and ease of integration.

#### **Applications**

A vast and wide range of applications are particularly suited to the use of KOE colour TFT displays. Small, low power displays are particularly suitable for compact, portable, battery powered equipment, media players and mobile navigation systems. Medium size colour TFTs provide ideal choices for security monitoring, portable terminals and process control while larger sizes are particularly suited for online terminals, monitors and epos applications.

#### TX14D22VM1BAA

- 5.7" QVGA 320 x 240
- 40K hour LED B/L
- Slim design

#### TX17D02VM2CAA

- 6.5" VGA 640 x 480
- 70K hour LED B/L
- LVDS I/F

#### TX26D14VM2EAA

- 10.4" VGA 640 x 480
- 70K hour LED B/L
- 1000 cd/m<sup>2</sup>

#### TX26D12VM0AAA

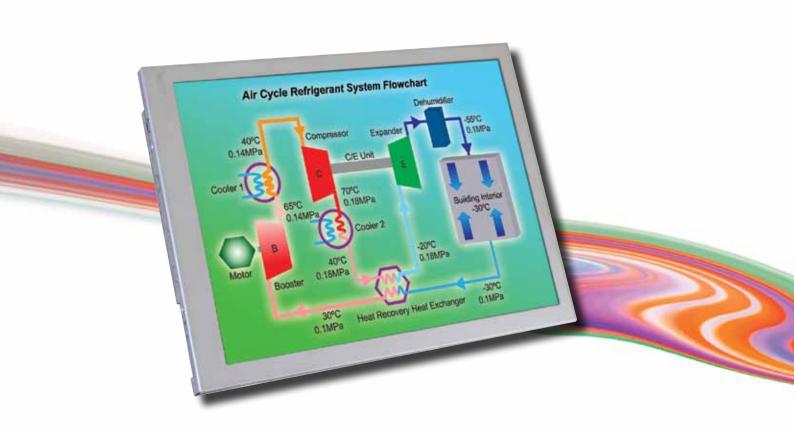
- 10.4" SVGA 800 x 600
- IPS Pro
- LVDS I/F





# Standard Format TFT Displays

| Size   | Resolution | Part Number   | Technology | Mode         | Dimensions           | Backlight | Touchscreen<br>Version | Brightness cd/m <sup>2</sup> | Contrast | Features   |
|--------|------------|---------------|------------|--------------|----------------------|-----------|------------------------|------------------------------|----------|--|
| 3.5"   | 240 x 320  | TX09D40VM3CBA | TN         | Transmissive | 86 x 64 x 4          | LED       | TX09D40VM3CAA          | 430                          | 300:1    | High brightness, TMR, Timing Controller built in                               |
| 3.5"   | 240 x 320  | TX09D30VM1CDA | TN         | Transmissive | 64 x 86 x 6.7        | LED       | TX09D30VM1CCA          | 320                          | 300:1    | TMR, Timing Controller built in, On board voltage generation, 40K hour LED B/L |
| 5.7"   | 320 x 240  | TX14D11VM1CBD | TN         | Transmissive | 167 x 109 x9.2       | LED       | TX14D11VM1CPD          | 400                          | 350:1    | 40K hour LED, SP/SX14Q compatible  |
| 5.7"   | 320 x 240  | TX14D12VM1CBC | TN         | Transmissive | 131 x 102 x 10.9     | LED       | TX14D12VM1CPC          | 350                          | 350:1    | 40K hour LED, Compact mechanical outline                                       |
| 5.7"   | 320 x 240  | TX14D22VM1BAA | TN         | Transmissive | 131 x 102 x 7.5      | LED       | TX14D22VM1BPA          | 400                          | 350:1    | 70K hour LED, Super slim design  |
| 5.7"   | 640 x 480  | TX14D17VM1BAB | TN         | Transmissive | 131 x 102.2 x 11.6   | LED       | TX14D17VM1BPB          | 350                          | 350:1    | 40K hour LED, Compact mechanical outline                                       |
| 5.7"   | 640 x 480  | TX14D10VM1BAA | TN         | Transmissive | 131 x 102.2 x 11.6   | LED       | TX14D10VM1BPA          | 350                          | 350:1    | 40K hour LED, Compact mechanical outline, LVDS                                 |
| 6.2"   | 640 x 240  | TX16D11VM2CAC | TN         | Transmissive | 173 x 70 x 7         | LED       | TX16D11VM2CQC          | 350                          | 200:1    | 40K hour LED, Compact mechanical outline                                       |
| 6.5"   | 640 x 480  | TX17D01VM2CAA | TN         | Transmissive | 153 x 118 x 9.1      | LED       | TX17D01VM2CPA          | 600                          | 600:1    | 70K hour LED, Compact mechanical outline,                                      |
| 6.5"   | 640 x 480  | TX17D01VM2EAB | TN         | Transmissive | 153 x 118 x 9.1      | LED       | TX17D01VM2CPB          | 1000                         | 600:1    | 70K hour LED, Compact mechanical outline, super high brightness                |
| 6.5"   | 640 x 480  | TX17D02VM2CAA | TN         | Transmissive | 153 x 118 x 9.1      | LED       | TX17D01VM2CPQ          | 600                          | 600:1    | 70K hour LED, Compact mechanical outline, LVDS                                 |
| 10.4"  | 640 x 480  | TX26D14VM2EAA | TN         | Transmissive | 243 x 185.1 x 11     | LED       | TX26D14VM2CPA          | 1000                         | 800:1    | 70K hour LED, super high brightness & contrast                                 |
| 10.4   | 800 x600   | TX26D12VM0AAA | IPS Pro    | Transmissive | 243 x 185.1 x 11     | LED       | TX26D12VM0APA          | 450                          | 800:1    | IPS Pro (176 degree viewing angle)   |
| 12.1"  | 800 x 600  | TX31D37VM0CAA | IPS Pro    | Transmissive | 280 x 210 x 12.58    | LED       | n/a                    | 600                          | 1000:1   | IPS Pro (176 degree viewing angle)   |
| New fo | or 2012    |               |            |              |                      |           |                        |                              |          |  |
| 10.4"  | 800 x 600  | TX26D19VM2BAA | TN         | Transmissive | 243 x 185.1 x 9.5    | LED       | TBD                    | 550                          | 800:1    | Available from June.<br>Ask your distributor for more details.                 |
| 15"    | 1024 x 768 | TX38Dxx       | TN         | Transmissive | 326.5 x 253.5 x 11.5 | LED       | n/a                    | 1200                         | 700:1    | Available from June. Ask your distributor for more details.                    |



### Standard Industrial STN Products

#### 1/4 VGA STN Displays

KOE's ¼ VGA product families have been designed, developed and manufactured for over 20 years. Now a de-facto industry standard the ¼ VGA product line up is comprehensive and varied. Continuous and ongoing product enhancement ensures full backward compatibility, improved optical performance and reduced power requirements. KOE is also in the enviable position of being able to supply monochrome STN and colour TFT displays with the same mechanical footprint.

#### **Applications**

Products and applications can be designed and developed with the knowledge and confidence that a KOE ¼ VGA display will be available for the entire product lifetime. An extensive product family providing exceptional optical performance ensure a wide range of varied applications can use a KOE ¼ VGA display solution.

#### **Standard STN Displays**

KOE's LCD heritage has been established on the foundations of providing displays that provide high quality, exceptional reliability and longevity. These traditional values are as true today as they were 35 years ago when the first Hitachi STN displays were designed and manufactured. Today, KOE STN LCDs can provide simple, easy to use and cost effective display solutions.

#### **Applications**

The KOE range of standard STN displays is effective and simple to use. Simple graphical user interfaces for instrumentation, process control, security systems and measurement equipment can be designed and implemented. Some displays feature integrated display controllers and memory which allow 8-bit microcontrollers to be used to enable cost effective user interfaces and systems to be designed.

#### SP14Q011-A1

- 5.7" QVGA 320 x 240
- Monochrome STN
- White LED backlight
- 'Compact' mechanical footprint
- Mechanically compatible with 5.7" 'Compact' TFT range

#### SP14Q003-A

- 5.7" QVGA 320 x 240
- Blue mode STN
- White LED backlight
- 'Classic' mechanical footprint
- Mechanically compatible with 5.7" 'Classic' TFT range

#### SP14Q006

- 5.7" QVGA 320 x 240
- Monochrome STN
- White LED backlight
- 'Classic' mechanical footprint
- Mechanically compatible with with 5.7" 'Compact' TFT range

**Applications** 

**Applications** 

epos

industrial process control

measurement equipment

building automation

domestic appliance

- graphical user interface
- information terminals
- ticketing systems
- security systems
- instrumentation
- process control
- data loggers
- front panels
- epos

#### SP12N002

- 4.8" 256 x 64
- Monochrome STN
- Integrated display controller

#### SP14N01L6VLCZ

- 5.1" 240 x 128
- White LED backlight
- DC/DC converter on board
- Integrated display controller

#### SP24V001

- 9.4" VGA 640 x 480
- Monochrome STN
- 50K hour CFL
- Industry standard footprint





# 1/4 VGA STN Displays

| Size | Resolution | Part Number   | Technology           | Mode          | Dimensions         | Backlight | Touchscreen<br>Version | Brightness<br>cd/m <sup>2</sup> | Contrast  | Features  |
|------|------------|---------------|----------------------|---------------|--------------------|-----------|------------------------|---------------------------------|-----------|---|
| 3.8" | 320 x 240  | SP10Q010      | Black/White Film STN | Transmissive  | 94.7 x 73.3 x 5.5  | White LED | SP10Q010-ZZA           | 110                             | 20:1      | White LED, High brightness, WTR,                    |
| 4.7" | 320 x 240  | LMG7520RPFC   | Black/White Film STN | Transmissive  | 129.6 x 92.6 x 7.5 | CFL       | n/a                    | 100                             | 20:1      |   |
| 4.7" | 320 x 240  | LMG7525RPFF   | Black/White Film STN | Transflective | 129.6 x 92.6 x 7.5 | CFL       | n/a                    | 25                              | 5:1       | Sunlight readable                                   |
| 4.7" | 320 x 240  | SP12Q01L6ALZZ | Black/White Film STN | Transmissive  | 129.6 x 92.6 x 7.5 | White LED | On request             | 60                              | 20:1      | LMG7520RPFC compatible                              |
| 4.7" | 320 x 240  | ST12Q01L6ALZZ | Black/White Film STN | Transflective | 129.6 x 92.6 x 7.5 | White LED | On request             | 60                              | 5:1       | Sunlight readable,<br>LMG7525RPFF compatible        |
| 5.7" | 320 x 240  | SP14Q003-A    | Blue/White STN       | Transmissive  | 167 x 109 x 10     | White LED | SP14Q003-AZA           | 200                             | To follow | WTR   |
| 5.7" | 320 x 240  | SP14Q003-C1   | Blue/White STN       | Transmissive  | 167 x 109 x 10     | CFL       | SP14Q003-C1A           | 100                             | To follow | 50K hour CFL, Blue mode, WTR                        |
| 5.7" | 320 x 240  | SP14Q005      | Black/White Film STN | Transmissive  | 167 x 109 x 10     | CFL       | SP14Q005-ZZA           | 220                             | 25:1      | 50K hour CFL, High brightness, WTR                  |
| 5.7" | 320 x 240  | SP14Q006      | Black/White Film STN | Transmissive  | 167 x 109 x 10     | White LED | SP14Q006-ZZA           | 150                             | 25:1      | White LED, High brightness, WTR                     |
| 5.7" | 320 x 240  | SP14Q006-T    | Black/White Film STN | Transflective | 167 x 109 x 10     | White LED | SP14Q006-TZA           | 60                              | 5:1       | White LED, Sunlight readable, WTR                   |
| 5.7" | 320 x 240  | SP14Q011-A1   | Black/White Film STN | Transmissive  | 131 x 102 x 10     | White LED | SP14Q011-A1A           | 220                             | 25:1      | 40K hour LED, Compact outline                       |
| 5.7" | 320 x 240  | SP14Q011-T    | Black/White Film STN | Transflective | 131 x 102 x 10     | White LED | SP14Q011-T1A           | 60                              | 5:1       | 40K hour LED, Compact outline,<br>Sunlight readable |

# Standard STN Displays

| Size  | Resolution | Part Number   | Technology           | Mode          | Dimensions       | Backlight | Touchscreen<br>Version | Brightness<br>cd/m² | Contrast | Features                                 |
|-------|------------|---------------|----------------------|---------------|------------------|-----------|------------------------|---------------------|----------|--|
| 4.8"  | 256 x 64   | SP12N001-T    | Blue/Grey STN        | Transflective | 160 x 68 x 9.5   | EL        | n/a                    | 10                  | 3:1      | Sanyo LC7981, LMG6381QHGE replacement    |
| 4.8"  | 256 x 64   | SP12N002      | Black/White Film STN | Transmissive  | 160 x 68 x 12    | CFL       | n/a                    | 90                  | 20:1     | Toshiba T6963C, LMG7380QHFC replacement  |
| 5.1"  | 240 x 128  | LMG7420PLFC-X | Black/White Film STN | Transmissive  | 159.4 x 101 x 11 | CFL       | n/a                    | 90                  | 20:1     | Toshiba T6963C, 50K hour CFL             |
| 5.1"  | 240 x 128  | SP14N001      | Black/White Film STN | Transmissive  | 159.4 x 101 x 11 | CFL       | SP14N001-ZZA           | 150                 | 20:1     | Toshiba T6963C, 50K hour CFL, DC/DC      |
| 5.1"  | 240 x 128  | SP14N001-Z1   | Black/White Film STN | Transmissive  | 159.4 x 101 x11  | CFL       | SP14N001-Z1A           | 150                 | 20:1     | Toshiba T6963C, 50K hour CFL             |
| 5.1"  | 240 x 128  | SP14N002      | Black/White Film STN | Transmissive  | 159.4 x 101 x 11 | CFL       | n/a                    | 150                 | 20:1     | Sanyo LC7981, LMG7400PLFC replacement    |
| 5.1"  | 240 x 128  | SP14N003      | Blue/White STN       | Transmissive  | 159.4 x 101 x 11 | CFL       | n/a                    | 90                  | 7:1      | Sanyo LC7981, LMG7401PLBC replacement    |
| 5.1"  | 240 x 128  | SP14N01L6ALCZ | Black/White Film STN | Transmissive  | 159.4 x 101 x 11 | White LED | SP14N01L6ALCA          | 150                 | 20:1     | Toshiba T6963C, LMG7420PLFC-X compatible |
| 5.1"  | 240 x 128  | SP14N01L6VLCZ | Black/White Film STN | Transmissive  | 159.4 x 101 x 11 | White LED | SP14N01L6VLCA          | 150                 | 20:1     | Toshiba T6963C, DC/DC                    |
| 9.4"  | 640 x 480  | SP24V001      | Black/White Film STN | Transmissive  | 257.5 x 174 x 7  | CFL       | n/a                    | 110                 | 20:1     | 50K hour CFL, LMG5278XUFC compatible     |
| 9.4"  | 640 x 480  | SP24V001-A    | Black/White Film STN | Transmissive  | 257.5 x 174 x 7  | CFL       | n/a                    | 110                 | 20:1     | 50K hour CFL, Sharp LM64P83L compatible  |
| 10.4" | 640 x 480  | LMG7550XUFC   | Black/White Film STN | Transmissive  | 264 x 183 x 9    | CFL       | n/a                    | 100                 | 18:1     |  |



#### **Enhanced and versatile STN capability**

KOE can offer a highly flexible approach to STN display module customisation. This service affords the application designer greater scope for product differentiation. Whether the requirement is for a simple character or segment display or a more complex graphics display module, KOE is able to design, develop and manufacture bespoke display solutions.





#### Please contact Kaohsiung Opto-Electronics for all display enquiries

### Kaohsiung Opto-Electronics Inc.

2, East 13th St. K.E.P.Z Kaohsiung 806, Taiwan. Tel: +886-7-821-1101 Fax: +886-7-821-6311

Email: support@koe.j-display.com

www.koe.j-display.com

#### **KOE Americas Inc.**

1000 Hurricane Shoals Rd., Suite D-100 Lawrenceville, GA 30043

Tel: (770)-409-3000 Fax: (770)-409-3028 www.koe-americas.com

#### KOE Asia Pte Ltd.

7 Tampines Grande, #02-03 HITACHI Square, Singapore 528736

Tel: +65-6636-2374 Fax: +65-6783-5768

Email: support@koe.j-display.com

www.koe.j-display.com

#### **KOE Europe Ltd.**

Whitebrook Park Lower Cookham Road Maidenhead, Berkshire SL6 8YA

Tel: +44 (0) 1628 585333 Fax: +44-1628 585030 Email: support@koe-europe.com

www.koe-europe.com