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D-04

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Castings Specification

Material CD4-MCU Duplex Stainless Steel
Process Lost wax / Investment Cast
Treatment Heat Treated
Finish Shot Blast Natural

Machined Components Specification

Material AISI 316 Stainless Steel
Finish Electro Polished

Bushes and Bearings Specification

Material AISI 316 Stainless Steel- Teflon Coated / Self
Lubricating

Adjuster Mechanisms Specification

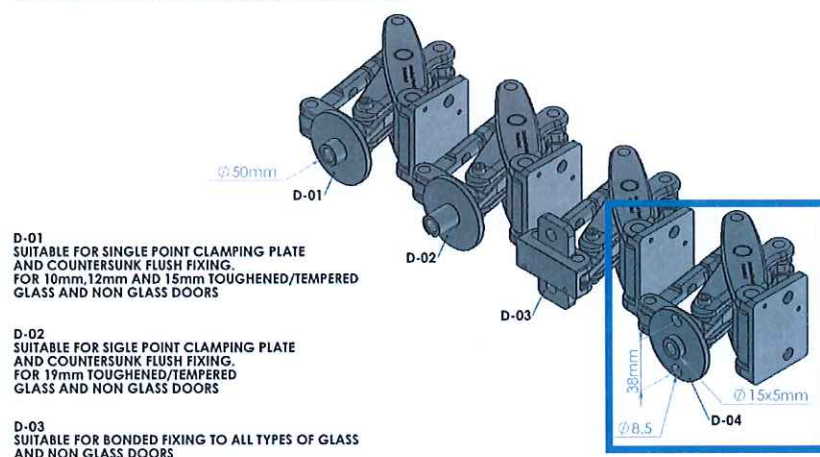
Material AISI 316 Stainless Steel - Nylon / Self Locking

Corrosion Resistance

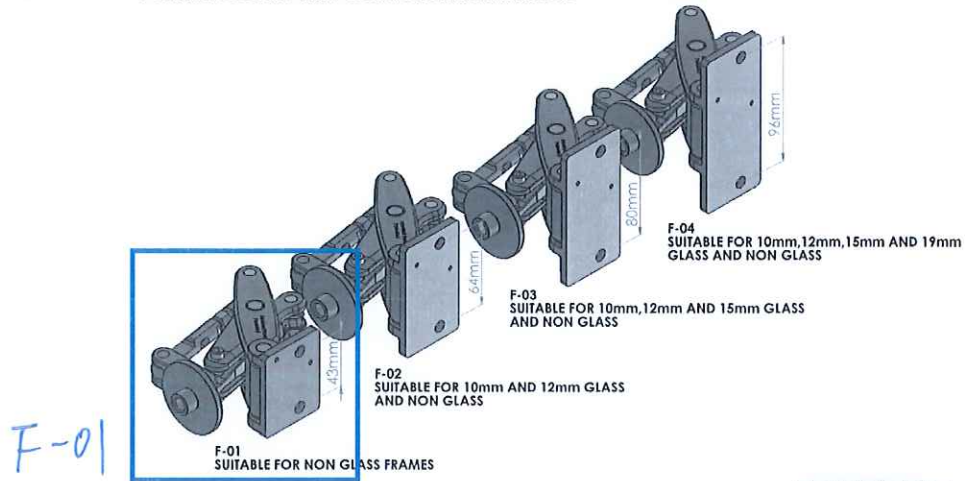
Micromaster Hinges meet and exceed the requirements of ISO 9227 and BS EN 1670:1998 - Continuous, Neutral Salt Spray Test.

All existing frame mounting and door mounting options can be combined with both models. The trajectory/geometry and movement is identical for both hinge models.

HINGE DOOR MOUNT CASTING OPTIONS FOR
MFH 200 AND MFH 300 MICROMASTER HINGES

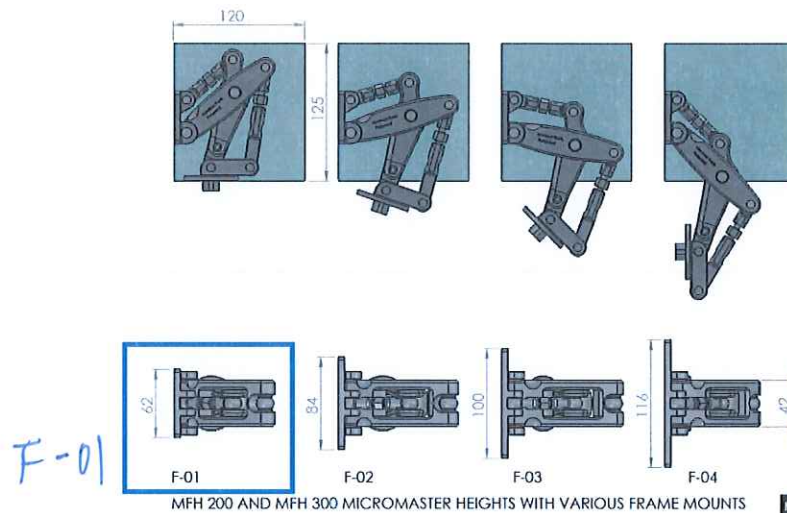


HINGE FRAME MOUNT CASTING OPTIONS FOR MFH 200 AND MFH 300 MICROMASTER HINGES



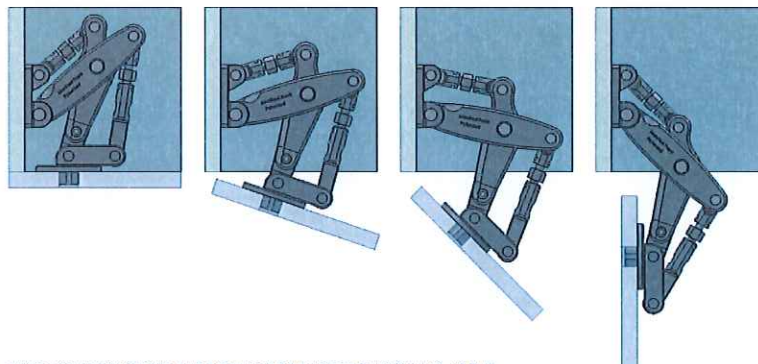
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CLEARANCES REQUIRED FOR MFH 200 AND MFH 300 MICROMASTER HINGES



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MFH 200 AND MFH 300 MICROMASTER DOOR TRAJECTORY



THE GEOMETRY OF THE MICROMASTER HINGE ENSURES THAT AS THE
DOOR OPENS IT MOVES OUTWARD AWAY FROM THE FRAME



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