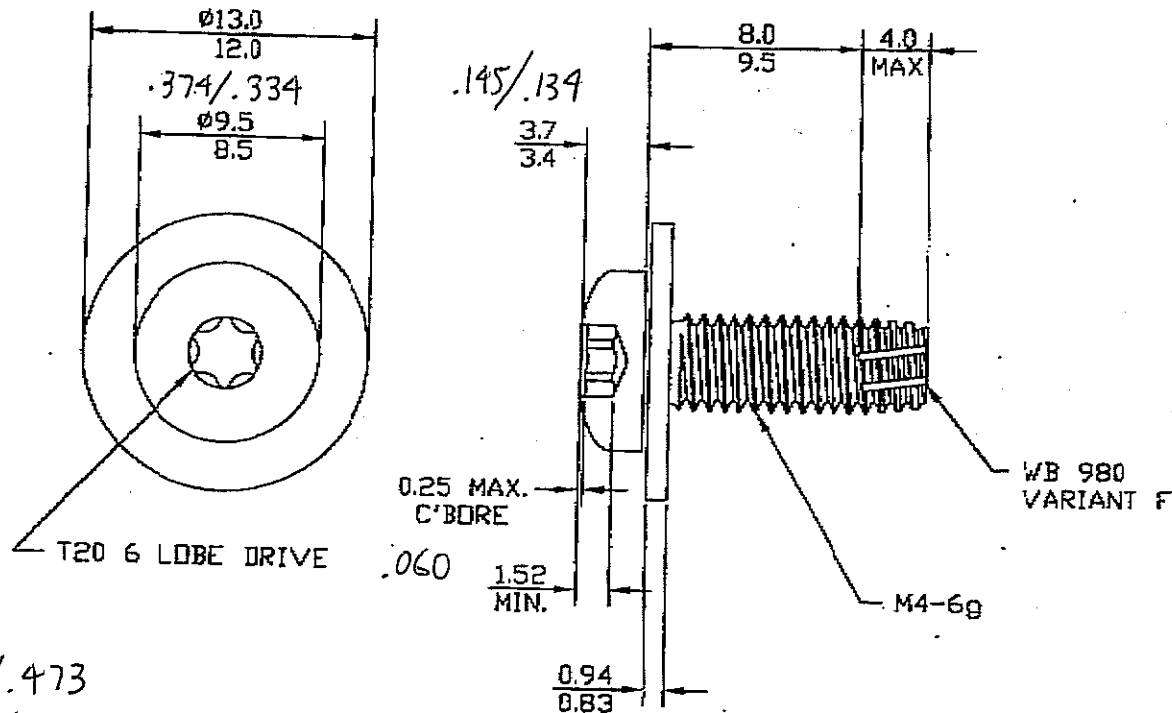




QD.-.511/.473

IDK.-.037/.033

ID.-.145/.142

13-36-01-
03

BOLT: WA 950 - P.C. 8.8

WASHER: STEEL, WSD-MIA2B3-B5 TO 337, HARDEN AND TEMPER 300-390 HV

FOR CURRENT RELEASE STATUS SEE THE WERS ENGINEERING NOTICE.

FOR SURFACE FINISH REQUIREMENTS SEE ENGINEERING NOTICE AND WX100.

FERROUS PARTS SHALL CONFORM TO VSS-M99A3-A.

CORROSION PROTECTION FOR SERVICE PARTS MUST COMPLY WITH THE FORD CUSTOMER SERVICE DIVISION (FCSO) PACKAGING AND SHIPPING GUIDE.

THIS UTILITY FASTENER MAY BE USED ACROSS MULTIPLE PROGRAMS, CHANGES TO THIS DRAWING REQUIRE SUBMISSION OF A CHANGE REQUEST FORM IN ACCORDANCE WITH FAP03-117.

LIRS		REVISIONS	
ORIGINATOR	CHECKER	ENGR APP	MATL
RELEASE: N800-E-11581100-000			
DATE:			
ITV - P440E	JORT	KGUSTAFS	KRO

#23504

CONTROLLED
ONLY IF IN RED

.136/.138

REFERENCE N808688		
PART MUST COMPLY WITH MATERIAL SPECIFICATION VSS-M99P9999-A1 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT		
DRAFTED IN ACCORDANCE WITH FORD MOTOR COMPANY ENGINEERING CAD AND DRAFTING STANDARDS CURRENT AT INITIAL RELEASE		3RD ANGLE DIMENSIONS IN MILLIMET
CAD TYPE	CAD LOC.	CAD FILE
S-IDEAS	METAPH	
OPER. NO.	UNIT	DRAWING
		W710762
DESIGN	DETAIL	TITLE
CHECKED	SAFETY	BOLT & WASHER M4 x 8 PN TI PTC 8
SCALE	DATE	DIVISION
	20031216	PLANT

Ford Motor Company