PISTON PUMPS

SERIES HY-PVB/HY-PVQ



- Wide range of controls
- Standard ISO and SAE mounting and porting
- Nominal pressure: 210 bar
- Low noise and high efficiency
- Very suitable for industrail application
- Totally interchangeable to Vickers pumps PVQ and PVB series and Denison pumps PV series

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VARIABLE DISPLACEMENT PUMPS

HY-PVB5/45





HY piston pumps are inline, variable volume units available in 4 frame sizes and 8 displacements. The wide variety of controls and overall efficiency make them ideal for the most demanding industrial applications.

FEATURES

- ECONOMICAL PVB series combine quality performance with low overall cost.
- QUIET

Noise levels are below the industry standards.

• EFFICIENT

High volumetric and overall efficiency for industrial applications.

CONTROLS

Variety of manual and compensating controls provide fast stable control of units.

• MOUNTING

Mountings, shafts and port sizes are SAE standard. Metric units available on request.



WARNING

Before starting fill pump case with system fluid through uppermost drain port. Housing must be kept full at all times to provide internal lubrication.

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VARIABLE DISPLACEMENT PUMPS

HY-PVB5/45

PERFORMANCE CURVES



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VARIABLE DISPLACEMENT PUMPS

HY-PVB5/45

APPLICATION GUIDELINES

SHAFT ALIGNMENT

PVB units are designed for "inline drive" with a flexible coupling. Side loading the shaft is not recommended .

FILL PUMP CASING

Before starting, fill case with system fluid through upper most drain port. Pipework must be installed in such a way as to ensure that the case is always full of oil during operation.

STARTING

During initial starting it may be necessary to bleed air from pump outlet. HY air bleed valve ABT 02S is available for this purpose.

SYSTEM RELIEF VALVE

Although PVB series pumps have compensator controls, a system relief valve is recommanded for safety considerations.

Note: -Max. case pressure 5 PSI.

TECHNICAL DATA

Values based on using anti-wear type petroleum oil 150 SUS at 100° F and 0 PSI inlet pressure

DH (C		DELIVERY (GPM) AT		MAX. SPE RPM	MAX. SPEED RPM		MAX. PRESSURE PSI	
MODEL	DISPL. N³/R	1800 RPM	MAX. RPM	Anti-wear oil	HWBF	Anti-wear oil	HWBF	WGT. LBS.
HYPVB5	.643	5	10	3600		3000		16
HYPVB6	.843	6.5	11.4	3200		2000		16
HYPVB10	1.29	10	18	3200		3000		30
HYPVB15	2.01	15	26.2	3000	1800	2000	1000	30
HYPVB20	2.61	20	26	2400		3000		57
HYPVB29	3.76	29	38	2400		2000		57
HYPVB45	5.76	45	55	2200		3000		210

SOUND LEVEL				
PER ISO 4412			NOISE	dB(A)
MODEL	REV r/min	OUTLET PSI	CUT-OFF	FULL DISPL.
HYPVB5/6	1200	1000 2000 3000	56 59 62	59 61
	1800	1000 2000 3000	57 62 64	62 63
HYPVB10/15	1200	1000 2000 3000	57 62 64	57 62
	1800	1000 2000 3000	62 65 68	62 69
HYPVB20/29	1200	1000 2000 3000	58 62 65	77 77
	1800	1000 2000 3000	63 68 71	64 69

VARIABLE DISPLACEMENT PUMPS

HY-PVB5/6

INSTALLATION DIMENSIONS

DIMENSION (INCHES)





Rotation	Oil port		
10000000	Inlet/Outlet		
R.H	Α	В	
L.H	В	А	

Bracket mount available Part NBR- HY-A

VARIABLE DISPLACEMENT PUMPS

HY-PVB10/15

INSTALLATION DIMENSIONS





Rotation	Oil port	
1101000	Inlet/Outlet	
R.H	Α	В
L.H	В	А

Bracket mount available Part NBR- HY-B

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VARIABLE DISPLACEMENT PUMPS

HY-PVB20/29

INSTALLATION DIMENSIONS

DIMENSION (INCHES)





Rotation	Oil port	
Rotation	Inlet/Outlet	
R.H	A B	
L.H	B A	

Bracket mount available Part NBR- HY-C

CONNECTION A&B 1.625-12N SAE "O" RING 1.25 "O" D TUBING

SIDE PORT OPTION

	Connection A & B
HYPVB5/6	1" O.D Tubing /1.312-12UNF
HYPVB10/15	1 1/4 O.D Tubing/1.625-16UNF
HYPVB20/29	1 1/2 SAE 4 Bolt Flange



HY-PVB5/6







HY PVB20/29

VARIABLE DISPLACEMENT PUMPS

INSTALLATION INFORMATION

DIMENSION (INCHES)





Bracket mount available Part NBR- HY -C

HY-PVB45A

VARIABLE DISPLACEMENT PUMPS

HY-PVB45

INSTALLATION DIMENSIONS

FLANGE MOUNTED UNIT

FOOT MOUNTED UNIT



CASE DRAIN CONNECTION 1.062-12 UN-28 THD. SAE. STRAIGHT THD. FOR .750 O.D. TUBING-2 PLACE 16 COMPENSATOR ADJUSTMENT SCREW .437 2.72 SQUARE KEY ф 曲 3.25 .656 D. 4 HOLES 8 13 6.50 SQUARE ALTERNATE CASE DRAIN CONNECTION .343 D. 2 HOLES FOR DOWELING OUTLET CONNECTION FOR R.H. ROTATION MODELS 2" Dia. Flange .62 5.7 OUTLET CONNECTION FOR L.H. ROTATION 2" Dia. Flange ⊐⊅D đП - 11.125 **DIMENSION (INCHES)** - 13.88

VARIABLE DISPLACEMENT PUMPS

HY-PVB5/45

OPTIONAL CONTROLS



CONTROL "CM"(942159N) CONTROL "C" (942158N)

- Pressure compensator-
- "C" control maintains pump volume requirements of the system until a preselected operating pressure is reached.
 Pump displacement is then reduced to zero

"CM" range 250 - 1500 PSI "C" range 250 - 3000 PSI

Available in frame sizes HYPVB5 to HYPVB45



CONTROL "CG"(942480N)

- Remote pressure compensator-
- "CG" control operates same as "C" control except pressure setting can be adjusted using a remote relief valve (HY-C175-*-70) connected to the remote control port.

Available in frame sizes HYPVB5 to HYPVB29



CONTROL "CVP"(924069N)

- Load sensing/pressure limiter-
- "CVP" compensator provides load sensing control to automatically adjust pump flow in response to a remote pressure signal. A compensator control is also incorporated to limit maximum working pressure.

Available in frame sizes HYPVB5 to HYPVB29

VARIABLE DISPLACEMENT PUMPS

HY-PVB5/45

OPTIONAL CONTROLS



CONTROL "C"

• Maximum volume stop incorporates the "C" compensator with an djustable volume stop. The maximum pump delivery is externally adjusted.

MODEL	Max stop S/A No.	Adj. Rod	Adapter block
HYPVB5 /6 L.H -**	942188N	354573N	354578N
HYPVB5 /6 R.H -**	942189N	354573N	354579N
HYPVB10/15 L.H -**	942190N	354574N	354579N
HYPVB10/15 R.H -**	942191N	354574N	354578N
HYPVB20/29 L.H -**	942192N	354575N	354578N
HYPVB20/29 R.H -**	942192N	354575N	354578N

Available in frame size HYPVB5 to HYPVB29



Available in frame size HYPVB5 to HYPVB15



-Level control-

•"M" control provides manual adjustment of pump flow. Level must be secured in position to maintain prespected flow.

Rotation	Level Position	Outlet Port
R.H	1	А
R.H	2	В
L.H	1	В
L.H	2	А



Available in frame size HYPVB5 to HYPVB15

CONTROL "H"

-Handwhell control-

• Turning handwheel provides overcenter control of pump output flow.

Shaft Rotation	Pointer Position	Outlet Port
R.H	1	Α
R.H	2	В
L.H	1	В
L.H	2	А

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RANGE OF PRODUCTS



SINGLE • DOUBLE • THRU-DRIVE VANE PUMPS



VARIABLE DISPLACEMENT PUMP H(S)P-10V





HYDRAULIC CYLINDERS

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