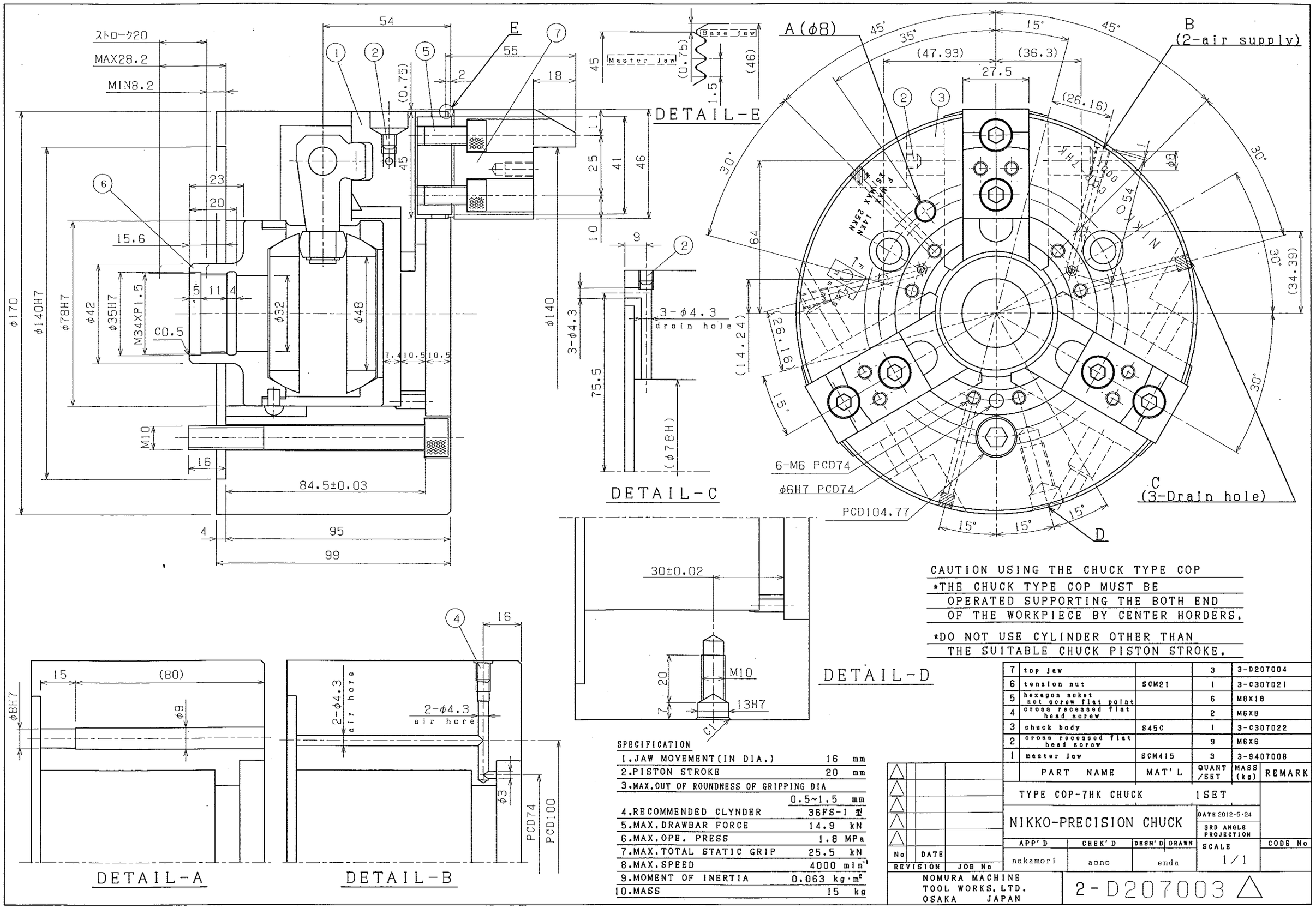

CAUTION USING THE CHUCK TYPE COP

*THE CHUCK TYPE COP MUST BE OPERATED SUPPORTING THE BOTH END OF THE WORKPIECE BY CENTER HORDERS.

*DO NOT USE CYLINDER OTHER THAN THE SUITABLE CHUCK PISTON STROKE.

SPECIFICATION

1.JAW MOVEMENT(IN DIA.)	16 mm
2.PISTON STROKE	20 mm
3.MAX.OUT OF ROUNDNESS OF GRIPPING DIA	0.5~1.5 mm
4.RECOMMENDED CLYNDER	36FS-I ⅜
5.MAX.DRAWBAR FORCE	14.9 kN
6.MAX.OPE. PRESS	1.8 MPa
7.MAX.TOTAL STATIC GRIP	25.5 kN
8.MAX.SPEED	4000 min^{-1}
9.MOMENT OF INERTIA	0.063 $kg \cdot m^2$
10.MASS	15 kg

	PART NAME	MAT'L	QUANT /SET	MASS (kg)	REMARK
7	top jaw		3		3-D207004
6	tension nut	SCM21	1		3-C307021
5	hexagon soket set screw flat point		6		M8X18
4	cross recessed flat head screw		2		M6X8
3	chuck body	S45C	1		3-C307022
2	cross recessed flat head screw		9		M6X6
1	master jaw	SCM415	3		3-9407008

TYPE COP-7HK CHUCK 1SET

NIKKO-PRECISION CHUCK

DATE 2012·5·24

3RD ANGLE PROJECTION

No	DATE	REVISION	JOB No

APP'D	CHEK'D	DESN'D	DRAWN	SCALE	CODE No
nakamori	aono	enda		1/1	

NOMURA MACHINE TOOL WORKS, LTD. OSAKA JAPAN

2-D207003 △